

# APPROVAL

DESCRIPTION : TUN-CAP 20-140P 16 × 16 A

NCE PARTS NO. : HF444CAB84-A1.5D

PARTS NO. :

DRAWING :

**RECEIVED**

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# NCE

## POLYVARICON

### MODEL: HF444CAB84-A1.5D

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**1. Application**

This specification is applicable for 4 gangs capacitor , model **HF444CAB84-A1.5D** with 2 gangs of different capacitance on AM section and with 2 gangs of equal capacitance on FM section, for tuned 520-1650kHz and oscillation circuit 455kHz of transistor radio.

**2. Electrical Characteristics**

**2-1. Capacitance**

Effective capacitance at each position is shown on Table 1 , defining the rotation angle 180 ° is expressed 100%.

Table 1 Capacitance & Coefficient

Rotation (%)	A		M		F		M
	OSC		ANT		OSC / ANT		Rotation (%)
	Coef.	Capa.(pF)	Coef.	Capa.(pF)	Coef.	Capa.(pF)	
*100	100.00	82.00	100.00	140.00	100.00	20.00	*100
90	90.00	73.80	84.40	118.16	86.18	17.24	90
*80	78.00	63.96	67.90	95.06	73.37	14.67	80
75	71.80	58.88	60.00	84.00	67.32	13.46	*75
70	65.20	53.46	52.30	73.22	61.48	12.30	70
*60	51.70	42.39	38.00	53.20	50.42	10.08	60
50	38.80	31.82	26.20	36.68	40.12	8.02	*50
*40	27.20	22.30	17.00	23.80	30.50	6.10	40
30	17.40	14.27	10.20	14.28	21.52	4.30	30
*25	13.30	10.91	7.57	10.60	17.25	3.45	*25
20	9.60	7.87	5.31	7.43	13.11	2.62	20
*10	3.30	2.71	1.74	2.44	5.23	1.05	*10
3	0.00	0.00	0.00	0.00	0.00	0.00	3

**2-2. Minimum Capacitance**

Minimum Capacitance shown on Table 2 is defined at the end stop, where shaft is rotated full clockwise. But trimmer capacitance is minimum.

Table 2

Section	Minimum Capacitance
AM	C3 : 4.2 ± 1.0pF , C4 : 4.0 ± 1.0pF
FM	C1 : 3.8 ± 1.0pF , C2 : 3.8 ± 1.0pF

**2-3. Tolerance of Capacitance**

The tolerance of the effective capacitance is shown Table 3

Table 3

Condition	Section	Standard
At the angle of * marking of Table 1	OSC	AM ± ( 2.0% + 1.0 pF ) , FM ± ( 1.0% + 1.0 p F )
	ANT	AM ± ( 2.0% + 1.0 pF ) , FM ± ( 1.0% + 1.0 p F )

Clause	Item	Condition	Standard
2 - 4	Insulation Resistance	At D.C. 100V	More than 100 M
2 - 5	Voltage Proof	Running D.C. 100V for 1 minute	Not to be found unusually
2 - 6	Q Characteristics	AM	Valued at 10MHz 50pF
		FM	Valued at 100MHz 10pF
2 - 7	Contact Resistance	Valued at the tops of shaft and earth terminals when 1kHz ± 200Hz and 100mA are supplied(Rotation speed 30 times/minute)	Less than 20 m

## 3. Mechanical Characteristics

Clause	Item	Condition	Standard
3 - 1	Direction of the rotation	Capacitance change when shaft is rotated clockwise	Decreasing
3 - 2	Shaft Rotation	Rotation range is defined 100% for 180 °	97% (+2 to -1%)
3 - 3	Rotation Torque	Torque application when shaft is rotated full at normal temperature condition	30-300 gf.cm
3 - 4	Strength of end stop	A specimen is left in the standard test condition for 1 minute after 3 kgf.cm rotations	Not to be found insulate both electrically and mechanically
3 - 5	Ratio of Max. and Min. torque	Max.: Min.	Within 3: 1

## 4. Trimmer ability

Clause	Item	Condition	Standard
4 - 1	Shaft Rotation	Rotation range	360 °
4 - 2	Rotation Torque	On the whole rotation range. Ratio of Max. and Min. torque	30-300 gf.cm Max.: Min. within 3 : 1
4 - 3	Effective Capacitance		More than 5 pF
4 - 4	Q Characteristics	At maximum capacitance and 10 MHz(main capacitance is minimum)	More than 200

## 5. Materials

## 5-1. Body Parts

Component	Materials
Base	Degeneration PPO or PPE included glass
Case	Degeneration PP or AS
Rotor Shaft	Brass
Rotor Plate	Aluminum or Brass
Stator Plate	Aluminum - Polyethylene film
Terminal	Iron or Brass - Tin plating

## 5-2. Trimmer Parts

Component	Materials
Trimmer Base	Degeneration PPO or PPE included glass
Trimmer Shaft	Brass or Copper Alloys
Trimmer Rotor Plate	Brass - Nickel plating
Trimmer Stator Plate	Brass - Polyethylene film

## 6. Specific Examinations

Clause	Item	Condition	Standard
6 - 1	Vibration	By the vibration with frequency 10-55-10HZ/minute. 2.0mm to three directions of maximum capacitance for 2 hours.	Clattering or loosening shall not be occurred.  Satisfying clauses 2-4, 2-5, 2-6, 2-7 and 3-3.  Capacitance drift within $\pm 2\%$ or $\pm 0.5\text{pF}$ against initial value at maximum effective capacitance.
6 - 2	Load (at maximum capacitance)	Parallel load: 1kg weight is loaded to the shaft for 10 second and removing.	
		Perpendicular load: 1kg weight is loaded to the shaft for 10 seconds.	
6 - 3	Impact	By letting a specimen fall down from the height of 50 cm three times to a wooden board, or by giving impact of 80 grams to 6 faces of the specimen on time each.	
6 - 4	Rotation Life	By 10000 rotations with 10-15 rotations per minute $80\pm 5\%$ rotation range.	
6 - 5	Heat Endurance	A specimen is kept in a chamber with constant temperature $70\pm 2$ for 16 hours and left in the standard test condition for one or two hours.	Satisfying clauses 2-4 , 2-6 , 4-2 , 4-3 and 4-4
6 - 6	Cold Endurance	A specimen is kept in a chamber with constant temperature $-20\pm 2$ for 16 hours and left in the standard test condition for one or two hours.	
6 - 7	Soldering (Terminals)	The end part 2mm of the terminal are given temperature $270\pm 5$ for $2\pm 0.5$ seconds.	Satisfying clauses 2-4, 2-5, 2-6, 2-7, 3 and 4.

## 6-8. Temperature Cycles

A specimen at maximum capacitance is kept in the chamber (one is cold, another is hot) with constant temperature and humidity in every stage on table 4 and left in the standard test condition for 1 hour, clattering or loosening shall not be occurred. Satisfying clauses 2-4, 2-6, and 3-3. Maximum capacitance variation rate : within 2.0%

Table 4

Stage	1	2	3	4	5	6	7	8
Temperature $\pm 2$	-20	70	-20	70	-20	70	-20	70
Time ( Hour )	1	1	1	1	1	1	1	1

## 6-9. Humidity Endurance

A specimen is kept in a chamber with temperature  $40\pm 2$  and relative humidity 90% to 95% for 96 hours. And after leaving in the standard test condition for one or two hours. The specimen is valued, and the results shall satisfy table 5.

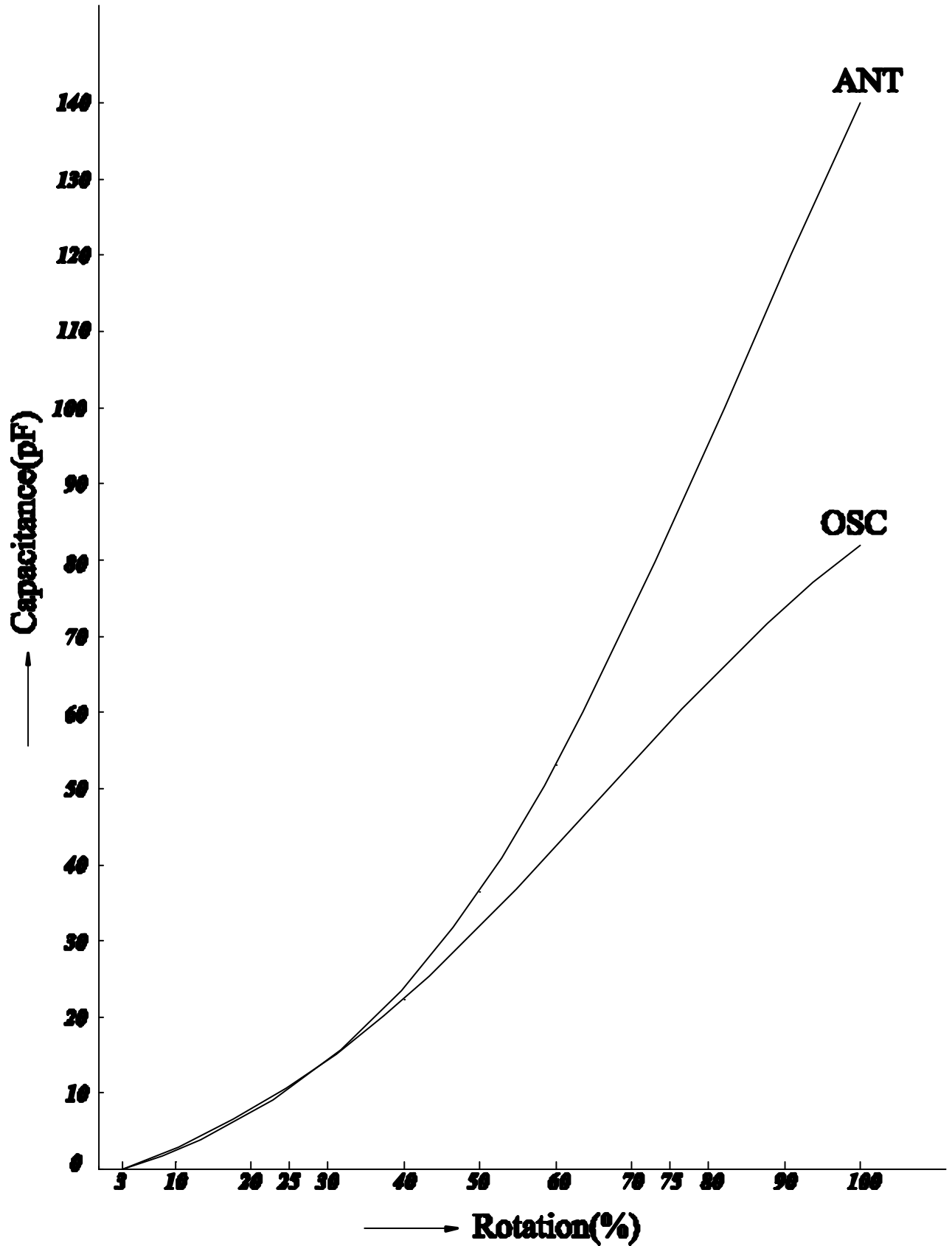
Table 5

		AM side	FM side
Insulation Resistance		More than 50 M ( D.C. 100V )	
Q	Body	More than 500 ( 10MHz 50pF)	More than 150 (100MHz 10pF)
Characteristics	Trimmer	More than 150 ( 10 MHz Cmax )	
Maximum Capacitance Drift		Within $\pm 2\%$	

The standard test condition

This means the condition of temperature 5 to 35 and relative humidity 45 to 85% , but that of  $20\pm 2$  and  $65\pm 5\%$  if there is any doubt.

# AM curve-HCA



# FM curve-FB

